

# perma STAR VARIO

Operators pocket guide



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### Battery insert & assembly

The perma STAR VARIO is set and controlled via a simple to navigate menu using a single SET button. The menu is intuitive and requires minimal manipulation after the initial setting.

Features which support simple operation and error minimisation include:

#### Initial set screen

A new lubricator displays on the LCD. This forces users to set the time and lubricant canister size before the lubricator can be turned on

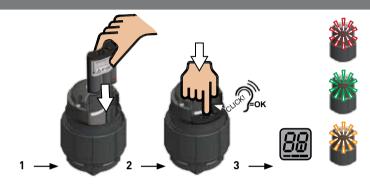
#### **Automatic restart**

When the lubricant canister and battery set is changed the lubricator automatically restarts meaning that there is no need to use the SET button when serving lubricators.



Insert battery set into the underside of the Drive. It will click into place.

The drive will perform a self-test, during which the LED system will change from red to green to orange and the drive motor will run continuously.



В

Sit the Drive on top of the lubricant canister so that the socket of the Drive engages correctly with the hexagonal head of the grease canister spindle.

Secure it by rotating the collar until it comes to its stop point.

When correctly assembled the white triangle markings around the Drive will be visible as shown



### Setting for the 1st time

The canister SIZE and TIME settings must be assigned for each new Drive before first use

<u>A</u>

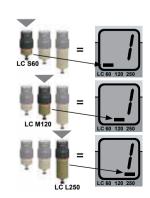


The lines at the bottom of the display indicate the SIZE options of 60, 120 or 250 cm<sup>3</sup>.

Press the SET button for 5 seconds and the lines will begin to flash.



new Drive Unit = which has not been set Release and press the button to scroll through the SIZE options. Stop at the desired size.





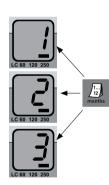
The TIME setting must now be assigned. After SIZE has been assigned wait for the TIME setting to begin flashing.

Press and release the button to scroll through the TIME options. Stop at the desired monthly setting.



Wait for the screen to go to the OFF status - ...

Press the SET button for 1 second to turn the lubricator ON.



The setting will now be displayed and after 8 seconds the lubricator will perform its initialisation run cycle.



At the end of the run cycle the display will return to the allocated setting.



### Changing the setting

4

### **Turning OFF & ON**

After initial programming the asigned settings can be changed at anytime from either the ON or OFF status.

А

Press the SET button for 5 seconds. The line indicating the SIZE setting will begin flashing.

Release and press the button to scroll to the new SIZE setting.

В

Wait for the TIME setting to begin flashing. Push and release the SET button to scroll to the new TIME setting.

When the new setting is assigned the Drive will return to its previous operational status.

The lubricator can be turned OFF at anytime except during a run cycle.

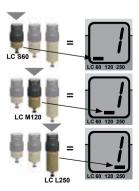
If a lubricator is turned OFF for a period of time it will retain memory of its operational status and recommence the lubricant delivery program from that point when turned back ON.

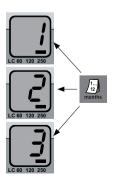
It is important to note that turning the lubricator OFF and ON does not reset the memory of the grease volume remaining. The only way to reset the memory is to remove and re-insert the battery set.

Δ

Press the SET button for 1 second to turn the Drive OFF. The OFF screen will be displayed. В

Press the SET button for 1 second to restart the lubricator. The programmed setting will be shown.











Setting, months		1	2	3	4	5	6	7	8	9	10	11	12
<b>Canister Size</b> 250 cm <sup>3</sup>	cm³ per day	8.3	4.2	2.8	2.1	1.7	1.4	1.2	1.0	0.9	0.8	0.8	0.7
<b>Canister Size</b> 120 cm <sup>3</sup>	cm³ per day	4.0	2.0	1.3	1.0	0.8	0.7	0.6	0.5	0.4	0.4	0.4	0.3
<b>Canister Size</b> 60 cm <sup>3</sup>	cm³ per day	2.0	1.0	0.7	0.5	0.4	0.3	0.3	0.3	0.2	0.2	0.2	0.2
Time between cycles	Hrs : Mins	1h:30m	3h:00m	4h : 36m	6h:06m	7h : 36m	9h : 06m	10h : 36m	12h : 12m	13h : 42m	15h : 12m	16h:42m	18h : 12m

# 6.2

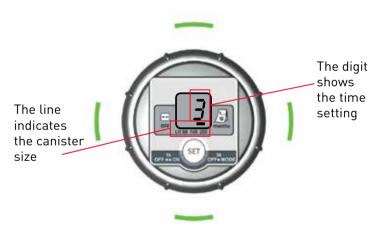
### Lubricator status – Run

#### What is on the display?

The display shows the time setting and the lubricator canister size. For the example shown the time setting is 3 months and the canister size is 250cm<sup>3</sup>.

#### What is the light sequence?

Single **GREEN** flash every 7 seconds.



#### What is happening?

The lubricator is in between lubricant delivery cycles. The time between cycles depends on the lubricator time setting.

#### What is on the display?

"ru" stands for "run" and indicates that lubricant is being dispensed. At the end of the run cycle the lubricator will return to the dwell mode, displaying the time setting and canister size.

#### What is the light sequence?

Single GREEN flash every 1 second.



#### What is happening?

The drive system is dispensing lubricant.

### Lubricator status - Purge

## **6.4** Lubricator status – Empty

#### What is on the display?

"PU" stands for "purge" and indicates that the purge cycle has been activated and that lubricant is being dispensed.

#### What is the light sequence?

Single **GREEN** flash every 1 second.



#### What is happening?

The purge cycle has been initiated by holding down the SET button for 10 seconds.

A full purge cycle delivers around 6cm<sup>3</sup> of grease and can be interrupted at anytime by pushing the SET button once.

#### What is on the display?

The display shows LC.

#### What is the light sequence?

Double **RED** flash every 2 seconds.



#### What is happening?

The lubricant canister (LC) is empty and needs to be changed. If "LC" is displayed but the canister is not empty check the following:

- Check that the canister size setting correctly matches the actual canister size.
- 2. Ensure that batteries are exchanged with every new canister. This is necessary to reset the lubricator for the next service cycle.

### Lubricator status - Overload

#### What is on the display?

"OL" stands for "overload" and indicates that resistance to lubricant delivery has been too high.

#### What is the light sequence?

Double **RED** flash every 7 seconds.



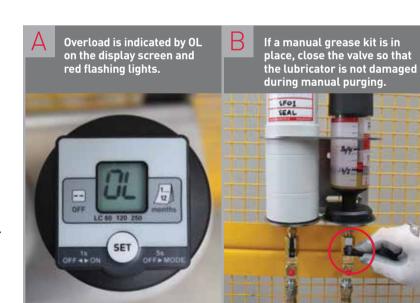
#### What is happening?

The resistance to lubricant dispensing has been too high for the drive system to overcome and as a consequence "overload" has been registered. Lubricant dispensing has stopped.

The grease point should be manually purged to check for blockages or problems. If free delivery of grease cannot be re-established the root cause of the high resistance must be investigated and rectified.

Potential causes of an overload include:

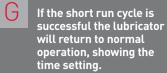
- → A plug of grease caused by excessive oil bleed;
- → Low temperatures which have affected lubricant pumpability;
- → An extended shutdown during which the resistance to grease flow to idle equipment has increased;
- ightarrow Poor installation practices such as grease lines which are too narrow.



Purge the lubrication point using a manual grease gun and confirm that grease can be freely received.

After approx. 1 minute open the ball valve. Reopening too quickly can allow grease pressure within the line to damage the lubricator.







If the lubricator returns to "overload" again contact your supplier of perma lubricators to seek further technical support.



Press the SET button for 1 second to turn lubricator off. Press for another second to turn back on.



A short run cycle will begin automatically.

#### TIP

For step C it is always preferable to use a manual grease gun, rather than a battery operated grease gun or an air operated grease pump. Using a manual grease gun will provide the operator with the opportunity to get a direct feel for the resistance against grease flow and how it changes as grease is pumped into the point.

Н



# Lubricator status - Low battery

### Lubricator status – Fault

#### What is on the display?

The display shows "Lo", meaning "low".

#### What is the light sequence?

Double **RED** flash every 2 seconds.



#### What is happening?

The battery which has been installed is either damaged or is depleted. A new battery set must be used.

Contact your perma supplier if a new battery set is found to be defective.

#### What is on the display?

The display shows "Er", meaning "error".

#### What is the light sequence?

Double **RED** flash every 2 seconds.



#### What is happening?

The lubricator drive system has sustained damage and will not work.

Contact your supplier of perma products for further advice.

### Inspection guidelines

The periodic inspection of lubricators is important to support the integrity of the overall lubrication program.

The following points are important:

- → Inspection of lubricators should be carried out by a competent person who understands the various display and light sequence combinations.
- → A permanent marker should be carried in order to mark and date the piston positions.

Remove lubricator cover.
Leave the lubricator in
its mounted position to
complete the inspection.



Confirm status using the display screen / flashing lights. The time setting on the display and a green light indicates normal operation.



Check, mark and date the position of the piston.
Compare the position to the expected piston position.



Refit lubricator cover.





Check the condition of fittings and grease lines. Repair or raise work orders as required.



### Service guidelines

The service procedure for the perma STAR VARIO is summarised here. Important points to note include:

- → ALWAYS exchange battery set;
- → ALWAYS record service dates on canister;
- → Lubricators can be serviced without removing the clear wet cap;
- → Replacing the battery set automatically resets the lubricator so there is no need to turn lubricators OFF and then ON again when servicing.

Confirm lubricator status via display screen & piston level.

Do not turn the lubricator off. Remove lubricator, disassemble & remove battery set using eject trigger.



Exchange lubricant canister and battery set.



Lubricator will start
automatically. Observe first run
cycle and afterwards confirm
that the setting is correct

Record installation and
next service dates on
canister and remount to
lubrication point.



Insert new battery set,
attach new canister and
re-assemble. An automatic
self test will occur.







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